

Title (en)
Putter head with pre-machined insert

Title (de)
Putterkopf mit einem vorbearbeiteten Einsatz

Title (fr)
Tête de putter munie d'un insert pré-usiné

Publication
EP 1252916 A3 20030910 (EN)

Application
EP 02251837 A 20020314

Priority
GB 0106364 A 20010315

Abstract (en)
[origin: US2002132683A1] The invention provides a head for a putter. The face of the putter head includes very shallow markings having a depth of the order of 50 microns (0.05 mm). The markings are formed on an insert defining the sweet spot of the putter face by an end milling process with the insert being resiliently supported and fixed within a cavity in the head by means of resilient O-rings. Since the resilient O-rings take up any clearance the insert does not need to be made to tight tolerance and can be machined out with the head prior to insertion within the head cavity. The markings produced are radial and non-concentric grooves.

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Citation (search report)

- [XY] US 4964641 A 19901023 - MIESCH GARY D [US], et al
- [YA] EP 0965366 A1 19991222 - BUCHANAN PUTTER CO LTD [GB]
- [A] US 3387844 A 19680611 - WINSOR SHIPPCE
- [A] JP 2000296191 A 20001024 - DAIWA SEIKO INC

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