

Title (en)

MULTIPHASE MOULDED DETERGENT BODIES WITH NON-PRESSED PARTS

Title (de)

MEHRPHASIGE WASCH- UND REINIGUNGSMITTELFORMKÖRPER MIT NICHT-GEPRESSTEN ANTEILE

Title (fr)

CORPS FA ONNES DETERGENTS ET NETTOYANTS A PLUSIEURS PHASES COMPORTANT DES PARTIES NON COMPRIMEES

Publication

**EP 1261686 B1 20160615 (DE)**

Application

**EP 01905818 A 20010222**

Priority

- DE 10010760 A 20000304
- EP 0102017 W 20010222

Abstract (en)

[origin: DE10010760A1] Laundry and other detergent tablets have (a) a first uncompressed part containing active substance and (b) another uncompressed part containing active substance and contain enzymes. Independent claims are also included for: (a) method of producing the tablets, including controlled release tablets; (b) combinations of the tablets and a packaging system with a water vapor permeability of 0.1 to less than 20 g/m<sup>2</sup>-day at 23 deg C and 85% relative humidity.

IPC 8 full level

**B65D 81/24** (2006.01); **C11D 1/72** (2006.01); **C11D 3/06** (2006.01); **C11D 3/08** (2006.01); **C11D 3/10** (2006.01); **C11D 3/20** (2006.01); **C11D 3/28** (2006.01); **C11D 3/32** (2006.01); **C11D 3/34** (2006.01); **C11D 3/37** (2006.01); **C11D 3/386** (2006.01); **C11D 3/39** (2006.01); **C11D 3/395** (2006.01); **C11D 11/00** (2006.01); **C11D 17/00** (2006.01); **C11D 17/04** (2006.01); **C11D 17/06** (2006.01)

CPC (source: EP US)

**C11D 3/386** (2013.01 - EP US); **C11D 17/0078** (2013.01 - EP US); **C11D 17/0086** (2013.01 - EP US); **C11D 17/041** (2013.01 - EP US); **C11D 3/3905** (2013.01 - EP US)

Citation (examination)

WO 9606156 A1 19960229 - HENKEL KGAA [DE], et al

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

**DE 10010760 A1 20010920**; AU 3379601 A 20010917; EP 1261686 A1 20021204; EP 1261686 B1 20160615; JP 2003526003 A 20030902; US 2002006890 A1 20020117; US 2004186039 A1 20040923; US 2008058243 A1 20080306; US 2008058244 A1 20080306; US 2008064623 A1 20080313; US 6737390 B2 20040518; US 7300911 B2 20071127; WO 0166683 A1 20010913

DOCDB simple family (application)

**DE 10010760 A 20000304**; AU 3379601 A 20010222; EP 0102017 W 20010222; EP 01905818 A 20010222; JP 2001565840 A 20010222; US 76575104 A 20040127; US 79997601 A 20010305; US 93204707 A 20071031; US 93276107 A 20071031; US 93309207 A 20071031