

Title (en)

Method and apparatus for producing helically wound lock-seam tubing and helically-wound lock-seam tube

Title (de)

Methode und Vorrichtung zum Herstellen von gefalzten Schraubennahtrohren und Schraubennahtrohr

Title (fr)

Méthode et dispositif de fabrication de tubes à agrafage hélicoidal et tube à agrafage hélicodal

Publication

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Application

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Abstract (en)

In a method for producing helically wound lock-seam tubing, a metal strip is fed to a forming head in which the tubing is formed. In order to prevent lock-seam slip, a flexible, friction-enhancing string (47) is inserted in the lock-seam (37). An apparatus for such production comprises also a clinching assembly for clinching mutually engaged edge portions (16) of the metal strip, to form the lock seam (37) of the tubing. The invention also relates to a helically-wound lock-seam tube. <IMAGE>

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IPC 8 full level

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