

Title (en)

Method and apparatus for producing a heavy load Gutter and press mould

Title (de)

Verfahren und Vorrichtung zur Herstellung einer Schwerlastrinne und Pressform

Title (fr)

Procédé et dispositif pour la fabrication d'un caniveau lourd et moule de pressage

Publication

**EP 1277553 A3 20040107 (DE)**

Application

**EP 02016247 A 20020722**

Priority

DE 10135462 A 20010720

Abstract (en)

[origin: EP1277553A2] The grooved element production process involves preparing a wet concrete mixture, water-cement value 0.25-0.40; optional part filling of the press mold (10), inserting a reinforcement basket (30), fixing it by at least one rod (26), filling the mold completely, pre-compressing the mixture, e.g. by shaking down and topping up, removing the rods, compressing in the mold using a press stamp. and removing the product from the mold.

IPC 1-7

**B28B 3/02**; **B28B 1/08**

IPC 8 full level

**B28B 1/08** (2006.01); **B28B 3/02** (2006.01); **B28B 23/02** (2006.01)

CPC (source: EP)

**B28B 1/08** (2013.01); **B28B 3/022** (2013.01); **B28B 23/024** (2013.01)

Citation (search report)

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- [XAY] US 3590446 A 19710706 - SONNEVILLE ROGER PAUL
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EP2695992A3

Designated contracting state (EPC)

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DOCDB simple family (publication)

**EP 1277553 A2 20030122**; **EP 1277553 A3 20040107**; DE 10135462 A1 20030206

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