

Title (en)
METHOD FOR THE PRODUCTION OF A SHAFT-HUB CONNECTION

Title (de)
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Title (fr)
PROCEDE D'OBTENTION D'UN ASSEMBLAGE ARBRE-MOYEU

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Application
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Abstract (en)
[origin: WO0186161A1] The invention relates to a method for the production of a shaft-hub connection. A toothed or splined shaft with external teeth, is engaged in an internal spline of a hub with some play and with teeth in recesses and the external teeth of the shaft are pressed into the internal toothing of the hub. According to the invention, in order to permit a simple, reproducible production of a shaft-hub connection, which optimally fulfils the demands of dynamic loadings, the shaft, when in the sliding position thereof, is plastically deformed, extending radially outwards from a cavity (10) in the shaft (4) and is pressed on the hub (5) to give a lash-free connection between the recesses (8) of the external teeth (2) on the shaft and the internal teeth (6) on the hub (5) which engage therewith, such that the hub is elastically deformed and a pressfit is established between shaft and hub.

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