

Title (en)  
MULTI-PHASE LAUNDRY TABLETS AND METHODS FOR PRODUCING THEM

Title (de)  
MEHRPHASIGE WASCHMITTELTABLETTE UND VERFAHREN ZUR DEREN HERSTELLUNG

Title (fr)  
PASTILLES DE LESSIVE A PHASES MULTIPLES ET PROCEDES DE PRODUCTION DE CELLES-CI

Publication  
**EP 1292663 B2 20110216 (EN)**

Application  
**EP 01943614 A 20010621**

Priority  
• GB 0102773 W 20010621  
• GB 0015350 A 20000623

Abstract (en)  
[origin: WO0198448A1] A multi-phase detergent tablet comprising: a) a first phase having a planar upper surface, and b) a second phase adhered to and partially covering said upper surface.

IPC 8 full level  
**C11D 17/00** (2006.01)

CPC (source: EP US)  
**C11D 17/0078** (2013.01 - EP US)

Citation (opposition)  
Opponent :  
• WO 0114509 A1 20010301 - HENKEL KGAA [DE]  
• DE 19940547 A1 20010301 - HENKEL KGAA [DE]  
• WO 0004116 A2 20000127 - PROCTER & GAMBLE [US], et al  
• DE 19834180 A1 20000203 - BENCKISER NV [NL]  
• DE 19834181 A1 20000203 - BENCKISER NV [NL]  
• WO 9906522 A1 19990211 - PROCTER & GAMBLE [US], et al

Cited by  
EP2089501A1; EP2097503A1

Designated contracting state (EPC)  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)  
**WO 0198448 A1 20011227**; AT E256175 T1 20031215; AU 6615101 A 20020102; AU 781421 B2 20050519; BR 0111739 A 20030701; CA 2411279 A1 20011227; CN 1186434 C 20050126; CN 1436230 A 20030813; DE 60101482 D1 20040122; DE 60101482 T2 20040609; DE 60101482 T3 20110622; EP 1292663 A1 20030319; EP 1292663 B1 20031210; EP 1292663 B2 20110216; ES 2211812 T3 20040716; ES 2211812 T5 20110511; GB 0015350 D0 20000816; MX PA02012280 A 20030606; PL 197179 B1 20080331; PL 359069 A1 20040823; US 2003119707 A1 20030626; US 7144851 B2 20061205; ZA 200300441 B 20040402

DOCDB simple family (application)  
**GB 0102773 W 20010621**; AT 01943614 T 20010621; AU 6615101 A 20010621; BR 0111739 A 20010621; CA 2411279 A 20010621; CN 01810913 A 20010621; DE 60101482 T 20010621; EP 01943614 A 20010621; ES 01943614 T 20010621; GB 0015350 A 20000623; MX PA02012280 A 20010621; PL 35906901 A 20010621; US 31194002 A 20021218; ZA 200300441 A 20030106