

Title (en)
DEVICE WITH A SHAFT AND WITH AT LEAST ONE HUB MOUNTED ON SAID SHAFT, AND METHOD FOR PRODUCING SAID DEVICE

Title (de)
EINRICHTUNG MIT EINER WELLE UND MIT ZUMINDEST EINER AUF DIESER WELLE ANGEBRACHTEN NABE UND VERFAHREN FÜR DIE HERSTELLUNG DIESER EINRICHTUNG

Title (fr)
DISPOSITIF DOTE D'UN ARBRE ET D'AU MOINS UN MOYEU DISPOSE SUR CET ARBRE, ET PROCEDE DE FABRICATION DE CE DISPOSITIF

Publication
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Application
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Priority
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Abstract (en)
[origin: DE10027517A1] An edge area of the opening in the hub has a profile when seen in vertical section. The profile is formed as the surface line of a cone (K1), and merges into the hub opening in approx. the center of the hub width. The cone generating angle is smaller than or equals 5 deg . The hub opening is a cylindrical bore (Z) or a cone. It has a cylindrical or polygonal aperture (N). Hub opening, profile, and aperture are formed by turning and/or broaching, or by sintering. A joint section of the shaft is expanded by forming, and the hub (2) is pressed axially onto this expanded part.

IPC 1-7
F16D 1/08

IPC 8 full level
F16D 1/06 (2006.01); **F16D 1/072** (2006.01); **F16D 1/08** (2006.01)

CPC (source: EP KR US)
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