

Title (en)

DEVICE AND METHOD FOR CHARGING A RIVETING MODULE WITH BLIND BREAK-MANDREL RIVETS OR HOLLOW-CORE RIVETS

Title (de)

VORRICHTUNG UND VERFAHREN ZUM LADEN EINES NIETMODULS MIT DORNBRUCHBLINDNIETEN ODER HOHLNIETEN

Title (fr)

DISPOSITIF ET PROCEDE POUR CHARGER UN MODULE DE RIVETAGE AVEC DES RIVETS BORGNES CASSABLES A MANDRIN OU AVEC DES RIVETS CREUX

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Application

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Abstract (en)

[origin: CA2415645A1] The invention relates to a device and to a method for charging a riveting module (10) that is vertically displaced between a lower placement position and an upper charge position with blind break-mandrel rivets (100) or hollow - core rivets that consist of a shank and a reusable mandrel. Said device comprises a rivet supply (22) and, in addition to the riveting module (10), a funnel (24) that receives the rivet (100) with its mandrel (110) oriented upward and that is displaced laterally between a position below the rivet supply (22) and a position below the riveting module (10) in the charge position.

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