

Title (en)  
METHOD FOR POSITIONING A MALE MOULD ON A COUNTER-PRESSURE CYLINDER OF AN EMBOSSING STATION

Title (de)  
VERFAHREN ZUM POSITIONIEREN EINER PATRIZE AN EINER GEGENDRUCKWALZE EINER PRÄGESTATION

Title (fr)  
PROCEDE DE POSITIONNEMENT D'UN POIN ON SUR UN CYLINDRE DE CONTRE-PRESSION D'UN POSTE D'ESTAMPAGE

Publication  
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Application  
**EP 01969218 A 20010804**

Priority  
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Abstract (en)  
[origin: WO0216121A1] The invention relates to a method for positioning a male mould (34) on a counter-pressure cylinder (14) of an embossing station (10) interacting with an embossing cylinder (12), whereby the embossing cylinder (12) comprises a die (18). On the die (18) of the embossing cylinder (12) a flexible male transfer mould (24) is temporarily fixed comprising a registration window (32). The male transfer mould (24) is transferred from the embossing cylinder (12) to the counter-pressure cylinder (14) and fixed thereon. The mould (34) is finally adjusted and fixed in the registration window (32) of the transfer mould (24).

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**B31F 1/07**; **B44B 5/00**

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