

Title (en)

METHOD FOR TENSION LEVELLING A COLD-ROLLED STRIP AND REGULATING THE DEGREE OF LEVELLING

Title (de)

VERFAHREN ZUM STRECKRICHTEN VON KALTBAND SOWIE REGELUNG DES STRECKGRADES

Title (fr)

PROCEDE DE DRESSAGE PAR ETIRAGE DE FEUILLARDS LAMINES A FROID ET REGLAGE DU DEGRE D'ETIRAGE

Publication

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Application

EP 01971833 A 20010801

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Abstract (en)

[origin: WO0216057A1] The invention relates to a method for tension levelling a cold-rolled strip, whereby the strip passes through a series of brake rolls and a series of traction rolls and in the course of its extension is subjected to traction between the two series of rolls. The strip is bent under traction in a series of high-traction rolls, located between the brake roll and the traction roll series, in order to increase the degree of levelling. To achieve this, the series of high-traction rolls between the brake and the traction rolls has at least two traction rolls for generating the strip traction and bending operation.

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