

Title (en)  
Method for making a label strip

Title (de)  
Verfahren zur Herstellung eines Etikettenstreifens

Title (fr)  
Procédé pour la fabrication de bande d'étiquettes

Publication  
**EP 1312464 A3 20050817 (DE)**

Application  
**EP 03002883 A 19980613**

Priority  
• DE 19725276 A 19970614  
• DE 19758449 A 19970614  
• EP 98936149 A 19980613

Abstract (en)  
[origin: DE19725276A1] The arrangement has a first supply roller (10) with an associated conveyor from which a first carrier band (11) is supplied with labels (12). The labels from the first carrier band are removed at first removal station (13) and passed to a second carrier band (14). The first carrier band is wound onto a first spooling roller (15). A third carrier band (21) with other parts (22) to be placed under the labels is unwound from a second supply roller (20). These parts are removed at a second removal station (23) and passed to a fourth carrier band (24). The third carrier band is wound onto a second spooling roller (25). The third carrier band is driven by a controlled intermittent drive so that the other parts are placed on the fourth carrier band at desired points. The second carrier band is wound onto the third spooling roller at approx the same speed at which the first carrier band is unwound from the first supply roller. The fourth carrier band with parts applied can function as the second carrier band on which the labels removed at the first removal station are laced the desired portions to cover the other parts.

IPC 1-7  
**G09F 3/03; B31D 1/02**

IPC 8 full level  
**B31D 1/02** (2006.01); **G09F 3/00** (2006.01)

CPC (source: EP)  
**B31D 1/021** (2013.01)

Citation (search report)  
• [XY] WO 9714126 A1 19970417 - SUPERIOR LABEL SYSTEMS INC [US]  
• [DX] EP 0682333 A1 19951115 - ESSELTE METO INT GMBH [DE]  
• [Y] DE 3638412 A1 19880526 - LESCH HANS BERND DIPL ING [DE]

Cited by  
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DOCDB simple family (publication)  
**DE 19725276 A1 19990114**; DE 19758449 A1 19990311; DE 19758449 C2 20020110; DE 59809638 D1 20031023; EP 1312464 A2 20030521; EP 1312464 A3 20050817; EP 1312464 B1 20060809; EP 1312464 B2 20170215

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