

Title (en)

Process and calender for smoothing a fibrous web

Title (de)

Verfahren und Kalander zum Glätten einer Faserstoffbahn

Title (fr)

Procédé et calandre pour le lissage d'une bande fibreuse

Publication

**EP 1318235 B1 20070509 (DE)**

Application

**EP 02024768 A 20021107**

Priority

DE 10157692 A 20011124

Abstract (en)

[origin: EP1318235A2] The calender (1) to polish the surface of a paper or cardboard web (2) has a nip (10) between two rollers where the web passes through. The nip is a wide nip between a roller (3) and a counter surface formed by a rotating mantle (4) and a support shoe (5). The roller is driven at a different speed from the rotary speed of the mantle. The roller rotates faster than the mantle and with a faster speed than the speed of web travel, and it is heated. The roller and the mantle have speed controls as a roller drive (14) and a mantle brake (15). The mantle has a higher friction coefficient against the web than the roller.

IPC 8 full level

**D21G 1/00** (2006.01)

CPC (source: EP)

**D21G 1/006** (2013.01)

Cited by

AU2003293176B2; US7497925B2; WO2004050992A3; US7497926B2; US6893535B2; US6887348B2

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