

Title (en)

RECESSED TABLETS AND METHOD FOR THE PRODUCTION THEREOF

Title (de)

MULDENTABLETTEN UND VERFAHREN ZU IHRER HERSTELLUNG

Title (fr)

PASTILLES A CAVITE ET PROCEDE DE FABRICATION DESDITES PASTILLES

Publication

EP 1322743 B1 20041117 (DE)

Application

EP 01969736 A 20010919

Priority

- DE 10048058 A 20000928
- DE 10108153 A 20010220
- EP 0110807 W 20010919

Abstract (en)

[origin: WO0226926A1] The invention relates to detergent or cleanser tablets, which have at least one cavity and whose content of non-ionic surfactants ranges from 5 to 25 wt. % with regard to the tablet. In multi-phase tablets, it is sufficient to add an appropriate material to the mixture that forms the phase containing the cavity. The invention also relates to a method for producing recessed tablets.

IPC 1-7

C11D 17/00; C11D 1/825; C11D 3/37

IPC 8 full level

C11D 1/825 (2006.01); **C11D 3/37** (2006.01); **C11D 17/00** (2006.01); **C11D 1/72** (2006.01); **C11D 1/722** (2006.01)

CPC (source: EP US)

C11D 1/825 (2013.01 - EP US); **C11D 1/8255** (2013.01 - EP US); **C11D 3/378** (2013.01 - EP US); **C11D 17/0078** (2013.01 - EP US);
C11D 1/72 (2013.01 - EP US); **C11D 1/721** (2013.01 - EP US); **C11D 1/722** (2013.01 - EP US)

Cited by

CN105238584A

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

WO 0226926 A1 20020404; AT E282688 T1 20041215; AU 8989401 A 20020408; DE 10108153 A1 20021024; DE 50104563 D1 20041223;
EP 1322743 A1 20030702; EP 1322743 B1 20041117; ES 2232663 T3 20050601; US 2003186828 A1 20031002; US 7205266 B2 20070417

DOCDB simple family (application)

EP 0110807 W 20010919; AT 01969736 T 20010919; AU 8989401 A 20010919; DE 10108153 A 20010220; DE 50104563 T 20010919;
EP 01969736 A 20010919; ES 01969736 T 20010919; US 38161103 A 20030326