

Title (en)

DEVICE FOR BENDING A LINE OF MATERIAL

Title (de)

VORRICHTUNG ZUM BIEGEN EINER MATERIALBAHN

Title (fr)

DISPOSITIF PERMETTANT DE PLIER UNE BANDE DE MATIERE

Publication

**EP 1324841 A1 20030709 (DE)**

Application

**EP 00972626 A 20001009**

Priority

DE 0003560 W 20001009

Abstract (en)

[origin: WO0230590A1] The invention relates to a method and a device for bending a line of material (1), especially metal in trapezoidal form, to be used as the web material for welded web profiles. Said method is suitable for bending a line of material (1) using a clamping device (2,3) and a bending device (8,15). Said clamping device fixes the line of material in place, while the bending device effects a bending motion into a bent position and then a return motion, the bending motion being different from the return motion.

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