

Title (en)
ENDLESS HOT ROLLING METHOD

Title (de)
VERFAHREN ZUM ENDLOSEN WARMWALZEN

Title (fr)
PROCEDE DE LAMINAGE A CHAUD SANS FIN

Publication
EP 1327487 B1 20050209 (EN)

Application
EP 01970278 A 20010928

Priority
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Abstract (en)
[origin: EP1327487A1] The present invention provides an endless rolling method in which destruction of a sheet is prevented and damage of fixing plates and rolling rolls are prevented by maintaining the strength of a junction and by reducing the load applied to rolls. In the method, when sheet bars previously joined together are continuously treated in finish rolling, a step formed at the junction between the sheet bars is eliminated by setting the thicknesses of the sheet bar to the minimum thickness among the instruction thicknesses of the sheet bars to be joined together to form a unit.
<IMAGE>

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DE

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