

Title (en)

METHOD FOR MAKING A VEHICLE WHEEL RIM

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER FELGE EINES FAHRZEUGRADES

Title (fr)

PROCEDE DE FABRICATION D'UNE JANTE DE ROUE DE VEHICULE

Publication

EP 1335805 A1 20030820 (FR)

Application

EP 01980534 A 20011031

Priority

- EP 0112601 W 20011031
- FR 0014675 A 20001113

Abstract (en)

[origin: WO0238303A1] The invention concerns a method for making a metallic sheet rim for a motor vehicle wheel which consists in: cutting a metallic sheet blank to obtain a rectangular shape; bending the blank to obtain a cylindrical hoop; welding together the two free edges of the hoop, carrying out at least a cylindrical flow turning to obtain a profile with specific thickness for the hoop comprising constant thickness zones adjacent to variable thickness zones; carrying out a cutting process normal relative to the axis of the hoop of at least one lateral edge of the hoop; profiling the hoop to obtain the rim; and calibrating the rim.

IPC 1-7

B21D 53/30; **B21D 53/26**

IPC 8 full level

B60B 21/00 (2006.01); **B21D 53/26** (2006.01); **B21D 53/30** (2006.01)

CPC (source: EP US)

B21D 53/26 (2013.01 - EP US); **B21D 53/30** (2013.01 - EP US); **Y10T 29/49524** (2015.01 - EP US); **Y10T 29/49531** (2015.01 - EP US)

Citation (search report)

See references of WO 0238303A1

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

WO 0238303 A1 20020516; AT E279276 T1 20041015; AU 1235402 A 20020521; DE 60106477 D1 20041118; DE 60106477 T2 20060202; EP 1335805 A1 20030820; EP 1335805 B1 20041013; ES 2230375 T3 20050501; FR 2816532 A1 20020517; FR 2816532 B1 20030124; JP 2004512963 A 20040430; JP 4653932 B2 20110316; US 2004016124 A1 20040129; US 6971173 B2 20051206

DOCDB simple family (application)

EP 0112601 W 20011031; AT 01980534 T 20011031; AU 1235402 A 20011031; DE 60106477 T 20011031; EP 01980534 A 20011031; ES 01980534 T 20011031; FR 0014675 A 20001113; JP 2002540872 A 20011031; US 43755503 A 20030513