

Title (en)  
Floor panel of sheet metal, steel or the like and method of manufacturing thereof

Title (de)  
Bodenplatte aus Blech, Stahl od. dgl. und Verfahren zu ihrer Herstellung

Title (fr)  
Panneau de plancher en tôle, acier ou similaire et procédé pour sa fabrication

Publication  
**EP 1336701 B1 20080702 (DE)**

Application  
**EP 02002726 A 20020206**

Priority  
EP 02002726 A 20020206

Abstract (en)  
[origin: EP1336701A1] Bars (4) are attached to the plate (2) via narrow webs (5). The plate is made from sheet metal, steel or the like and has claws (3, 8) punched out of it. The claws are bent in the direction of the underside of the plate. The bars are bent from the plate and extend at an angle to the latter. An Independent claim is also included for a method for making the base plate.

IPC 8 full level  
**E04F 15/06** (2006.01); **B21D 51/52** (2006.01); **E01C 5/16** (2006.01)

CPC (source: EP)  
**B21D 51/52** (2013.01); **E01C 5/16** (2013.01); **E04F 15/06** (2013.01)

Cited by  
EP1577030A1; FR2867705A1

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AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)  
**EP 1336701 A1 20030820**; **EP 1336701 B1 20080702**; AT E399914 T1 20080715; DE 50212433 D1 20080814; DK 1336701 T3 20081020; ES 2309115 T3 20081216; PT 1336701 E 20081008

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