

Title (en)
METHOD AND DEVICE FOR THE CONTINUOUS PRODUCTION OF WORKPIECES FROM AN UNPROFIED LONGITUDINAL SECTION AND USE THEREOF

Title (de)
VERFAHREN UND VORRICHTUNG ZUR KONTINUIERLICHEN HERSTELLUNG VON WERKSTÜCKEN AUS EINEM UNPROFILIERTEN LÄNGSPROFIL SOWIE DEREN VERWENDUNG

Title (fr)
PROCEDE ET DISPOSITIF DE FABRICATION CONTINUE DE PIECES A PARTIR D'UNE COUPE LONGITUDINALE NON PROFILEE ET UTILISATION DE CELLES-CI

Publication
EP 1339511 A1 20030903 (DE)

Application
EP 01989532 A 20011128

Priority
• DE 10059021 A 20001128
• EP 0113899 W 20011128

Abstract (en)
[origin: WO0243896A1] The invention relates to a method and a device for the continuous production of workpieces (12, 12', 12'') from an unprofiled longitudinal section (14, 14') with a round surface (16) and/or at least one bore (16') or similar recess. Said device comprises a device (18) for producing internal stresses in the unprofiled longitudinal section (14, 14'), using three cylinders (20, 20', 20'', 20''') which are arranged in parallel, around the longitudinal section (14, 14'). Said cylinders are at least partially provided with an outer section (24, 24') which acts on the longitudinal section (14, 14'), in the form of beads (26) and extensions (28) which are at an angle (α , α') to the longitudinal axis (22, 22', 22'') of the cylinder (20, 20', 20'', 20'''). The cylinders can rotate individually about their longitudinal axes (22, 22', 22'', 22''') as well as jointly about the longitudinal section (14, 14'). The inventive device also comprises a device (68) for forming a profile on the longitudinal section (14, 14') that is put under internal stresses without cutting, this device comprising at least one other cylinder (70, 80), and a device (82) for separating a segment of the longitudinal section (14, 14') that has been provided with a profile in order to form a profiled workpiece (12, 12', 12'') from said longitudinal section. The invention also relates to the use of the inventive device and method.

IPC 1-7
B21H 1/00; **B24B 39/04**

IPC 8 full level
B21H 1/00 (2006.01); **B21H 1/18** (2006.01); **B21K 1/12** (2006.01); **B24B 39/04** (2006.01)

CPC (source: EP)
B21H 1/00 (2013.01); **B21H 1/18** (2013.01); **B21K 1/063** (2013.01); **B21K 1/12** (2013.01); **B24B 39/04** (2013.01)

Citation (search report)
See references of WO 0243896A1

Cited by
DE102006031564A1; CN108214240A; US8312750B2

Designated contracting state (EPC)
AT BE CH CY DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)
WO 0243896 A1 20020606; AT E282491 T1 20041215; AU 2795602 A 20020611; DE 10059021 A1 20020627; DE 10059021 C2 20021024; DE 50104565 D1 20041223; EP 1339511 A1 20030903; EP 1339511 B1 20041117

DOCDB simple family (application)
EP 0113899 W 20011128; AT 01989532 T 20011128; AU 2795602 A 20011128; DE 10059021 A 20001128; DE 50104565 T 20011128; EP 01989532 A 20011128