

Title (en)

METHOD FOR PRODUCING A PACKAGING FILLED WITH TABLETS

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER MIT TABLETTEN GEFÜLLTEN VERPACKUNG

Title (fr)

PROCEDE POUR PRODUIRE UN CONDITIONNEMENT GARNI DE PASTILLES

Publication

**EP 1343692 A1 20030917 (DE)**

Application

**EP 01986407 A 20011213**

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Abstract (en)

[origin: WO02051704A1] The invention relates to a method for producing a packaging filled with an active ingredient agent, and especially a cleaning agent, in the form of a tablet. The inventive method comprises the following steps: a) the at least one moulded receiver cavity (2) of a preformed film (1) which constitutes the packaging is placed into a suitable receiver (3) of a holding mould (4); b) before, at the same time as, or after step a), a given quantity of the active ingredient agent which has not yet been compressed (premix) is introduced into the receiver cavity; c) the quantity of the active ingredient agent in the receiver cavity is compressed in the receiver cavity itself into a compact tablet (7), by means of a compression mould (6), using the receiver of the holding mould as an abutment; d) the film and the active ingredient tablets in the receiver cavity are then removed from the holding mould and further operations are carried out; e) before, at the same time as, or after step d), the open side of the receiver cavity is closed by applying a closing film (8) or a cover.

IPC 1-7

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IPC 8 full level

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