

Title (en)

METHOD FOR PRODUCING PURPOSE-MADE BLOCKS, A DEVICE THEREFOR AND A PURPOSE-MADE BLOCK

Title (de)

VERFAHREN ZUM HERSTELLEN VON FORMSTEINEN, VORRICHTUNG UND FORMSTEINREIHE

Title (fr)

PROCEDE POUR FABRIQUER DES PARPAINGS, DISPOSITIF ET PARPAING

Publication

**EP 1349717 A2 20031008 (DE)**

Application

**EP 01990579 A 20011220**

Priority

- DE 10065886 A 20001223
- DE 10107531 A 20010217
- EP 0115097 W 20011220

Abstract (en)

[origin: US7048250B2] A method for producing purpose-made blocks ( 10 ). According to said method, several purpose-made blocks ( 10 ) are produced in a mold ( 37 ) in such a way that the blocks ( 10 ) are arranged in at least one row ( 28 ) of purpose-made blocks in the mold ( 37 ) and respective adjacent blocks ( 10 ) of a block row ( 28 ) are interconnected in a zone of at least one predetermined breaking point ( 30 ). The purpose-made blocks ( 10 ) of a block row ( 28 ) are removed together from the mold ( 37 ) and the blocks ( 10 ) are separated from one another in the zone of the predetermined breaking point ( 30 ). According to the invention, adjacent purpose-made blocks ( 10 ) of one or each block row ( 28 ) are produced in the mold ( 37 ) in such a way that axes of the purpose-made blocks ( 10 ) deviate at least partially in the longitudinal direction ( 32 ) of each block row ( 28 ) from the longitudinal axis ( 32 ) of each block row ( 28 ) and that lateral pressure is exerted on the or each molded block row ( 28 ) to separate the predetermined breaking points ( 30 ). The invention also relates to a corresponding mold ( 37 ) and to a purpose-made block row that is produced in said mold ( 37 ).

IPC 1-7

**B28B 11/00**

IPC 8 full level

**B28B 7/24** (2006.01); **B28B 17/00** (2006.01); **E04B 1/00** (2006.01); **E04C 1/00** (2006.01)

CPC (source: EP US)

**B28B 7/0085** (2013.01 - EP US); **B28B 7/24** (2013.01 - EP US); **B28B 17/0018** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

**WO 02051603 A2 20020704**; **WO 02051603 A3 20020919**; AT E356703 T1 20070415; CA 2400448 A1 20020704; DE 10107531 A1 20020627; DE 50112207 D1 20070426; DK 1349717 T3 20070716; EP 1349717 A2 20031008; EP 1349717 B1 20070314; ES 2284719 T3 20071116; US 2003140574 A1 20030731; US 7048250 B2 20060523

DOCDB simple family (application)

**EP 0115097 W 20011220**; AT 01990579 T 20011220; CA 2400448 A 20011220; DE 10107531 A 20010217; DE 50112207 T 20011220; DK 01990579 T 20011220; EP 01990579 A 20011220; ES 01990579 T 20011220; US 20438503 A 20030206