Title (en)

METHOD FOR PRODUCING PURPOSE-MADE BLOCKS, A DEVICE THEREFOR AND A PURPOSE-MADE BLOCK

Title (de)

VERFAHREN ZUM HERSTELLEN VON FORMSTEINEN, VORRICHTUNG UND FORMSTEINREIHE

Title (fr)

PROCEDE POUR FABRIQUER DES PARPAINGS, DISPOSITIF ET PARPAING

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Abstract (en)

[origin: WO02051603A2] The invention relates to a method for producing purpose-made blocks (10). According to said method, several purpose-made blocks (10) are produced in a mould (37) in such a way that the blocks (10) are arranged in at least one row (28) of purpose-made blocks in the mould (37) and respective adjacent blocks (10) of a block row (28) are interconnected in a zone of at least one predetermined breaking point (30). The purpose-made blocks (10) of a block row (28) are removed together from the mould (37) and the blocks (10) are separated from one another in the zone of the predetermined breaking point (30). According to the invention, adjacent purpose-made blocks (10) of one or each block row (28) are produced in the mould (37) in such a way that axes of the purpose-made blocks (10) deviate at least partially in the longitudinal direction of each block row (28) from the longitudinal axis (32) of each block row (28) and that lateral pressure is exerted on the or each block row (28) to separate the predetermined breaking points (30). The invention also relates to a corresponding mould (37) and to a purpose-made block row that is produced in said mould (37).

IPC 8 full level

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