

Title (en)

ELECTRODE GUIDE FOR SPARK-EROSION MACHINES AND A METHOD FOR THE SPARK-EROSION OF WORKPIECES

Title (de)

ELEKTRODENFÜHRUNG FÜR ERODIERMASCHINEN SOWIE VERFAHREN ZUM ERODIEREN VON WERKSTÜCKEN

Title (fr)

GUIDE-ELECTRODE DESTINE A DES MACHINES D'USINAGE PAR ELECTRO-EROSION ET PROCEDE D'USINAGE DES PIECES PAR ELECTRO-EROSION

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Application

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Abstract (en)

[origin: WO02058875A1] The invention relates to an electrode guide and to a method for the spark-erosion of workpieces. Said electrode guide (1), consisting of a two-piece prism-shaped (2, 3) guide with a pretensioning device (6), enables an electrode (4) to be guided in a play-free manner, thus allowing the production of bores that is accurate to within 1 μ m. A pivoting device (10) for pivoting the electrode guide and an alignment device (14) for the parallel displacement of said electrode guide (1) are also provided, enabling the production of conical bores.

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