

Title (en)
METHOD FOR COLD ROLLING METALS USING AN AQUEOUS LUBRICANT COMPRISING AT LEAST A CARBOXYLIC ACID, A PHOSPHATE ESTER AND A WAX

Title (de)
VERFAHREN ZUM KALTWALZEN VON METALL UNTER VERWENDUNG VON EINEM WÄSSRIGEN SCHMIERMITTEL DAS MINDESTENS EINE KARBONSÄURE, EIN PHOPHATESTER UND EINE WACHS ENHÄLT

Title (fr)
PROCEDE DE LAMINAGE A FROID DE METAUX UTILISANT UN LUBRIFIANT AQUEUX COMPRENANT AU MOINS UN ACIDE CARBOXYLIQUE, UN ESTER PHOSPHATE ET UNE CIRE

Publication
EP 1358305 A1 20031105 (FR)

Application
EP 02702454 A 20020205

Priority
• FR 0200436 W 20020205
• FR 0101566 A 20010206

Abstract (en)
[origin: FR2820431A1] The invention concerns a method for cold rolling metals using an aqueous lubricant comprising: (1) at least a mixture based on at least an acid selected among saturated or unsaturated mono- or poly-carboxylic acids, comprising 5 to 40 carbon atoms; at least an acid phosphate ester of formula (RO)x-P(=O)(OH)x', wherein: R is a hydrocarbon radical, optionally polyalkoxylated; x and x' being equal to 3; the carboxylic acid and/or the acid phosphate ester being optionally neutralised by an organic or mineral base; and (2) at least a natural or synthetic wax exhibiting a melting point not less than 50 DEG C and having an average particle size ranging between 0.5 and 10 mu m. The use of said lubricant enables to increase the productivity of the method by at least 15 % relative to a method using a conventional lubricant.

IPC 1-7
C10M 173/02; **C10M 171/06**

IPC 8 full level
B21B 27/06 (2006.01); **C10M 105/24** (2006.01); **C10M 105/26** (2006.01); **C10M 105/74** (2006.01); **C10M 129/74** (2006.01); **C10M 133/16** (2006.01); **C10M 159/06** (2006.01); **C10M 171/06** (2006.01); **C10M 173/02** (2006.01); **C10M 129/40** (2006.01); **C10M 137/04** (2006.01); **C10N 10/02** (2006.01); **C10N 10/04** (2006.01); **C10N 10/12** (2006.01); **C10N 10/16** (2006.01); **C10N 20/00** (2006.01); **C10N 20/06** (2006.01); **C10N 30/06** (2006.01); **C10N 30/20** (2006.01); **C10N 40/24** (2006.01)

CPC (source: EP KR US)
C10M 171/06 (2013.01 - EP US); **C10M 173/02** (2013.01 - EP KR US); **C10M 2201/041** (2013.01 - EP US); **C10M 2201/062** (2013.01 - EP US); **C10M 2201/084** (2013.01 - EP US); **C10M 2201/18** (2013.01 - EP US); **C10M 2205/14** (2013.01 - EP US); **C10M 2205/16** (2013.01 - EP US); **C10M 2205/18** (2013.01 - EP US); **C10M 2207/122** (2013.01 - EP US); **C10M 2207/123** (2013.01 - EP US); **C10M 2207/126** (2013.01 - EP US); **C10M 2207/127** (2013.01 - EP US); **C10M 2223/04** (2013.01 - EP US); **C10M 2223/041** (2013.01 - EP US); **C10N 2010/02** (2013.01 - EP US); **C10N 2010/04** (2013.01 - EP US); **C10N 2010/12** (2013.01 - EP US); **C10N 2010/14** (2013.01 - EP US); **C10N 2010/16** (2013.01 - EP KR US); **C10N 2020/06** (2013.01 - EP US); **C10N 2040/243** (2020.05 - EP US); **C10N 2040/244** (2020.05 - EP US); **C10N 2040/245** (2020.05 - EP US); **C10N 2040/246** (2020.05 - EP US); **C10N 2040/247** (2020.05 - EP US)

Citation (search report)
See references of WO 02062931A1

Designated contracting state (EPC)
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)
FR 2820431 A1 20020809; **FR 2820431 B1 20070427**; AU 2002235983 B2 20041014; AU 2002235983 B9 20020819; BR 0206983 A 20040210; CA 2437601 A1 20020815; CA 2437601 C 20110111; CN 1272416 C 20060830; CN 1494584 A 20040505; EP 1358305 A1 20031105; JP 2004527598 A 20040909; JP 4017523 B2 20071205; KR 100512088 B1 20050902; KR 20030082584 A 20031022; MX PA03006878 A 20050411; RU 2003127020 A 20050227; RU 2265645 C2 20051210; US 2004072702 A1 20040415; US 2008028812 A1 20080207; US 7776799 B2 20100817; WO 02062931 A1 20020815

DOCDB simple family (application)
FR 0101566 A 20010206; AU 2002235983 A 20020205; BR 0206983 A 20020205; CA 2437601 A 20020205; CN 02805411 A 20020205; EP 02702454 A 20020205; FR 0200436 W 20020205; JP 2002563269 A 20020205; KR 20037010311 A 20020205; MX PA03006878 A 20020205; RU 2003127020 A 20020205; US 46715103 A 20031117; US 86685007 A 20071003