

Title (en)

METHOD AND DEVICE FOR PRE-ADJUSTING PROCESS VARIABLES OF A MILL TRAIN FOR MILLING METAL STRIPS

Title (de)

VERFAHREN UND VORRICHTUNG ZUR VOREINSTELLUNG VON PROZESSGRÖSSEN EINER WALZSTRASSE ZUM WALZEN VON METALLBÄNDERN

Title (fr)

PROCEDE ET DISPOSITIF POUR PREREGLER DES GRANDEURS DE PROCESSUS D'UN TRAIN DE LAMINOIR SERVANT A LAMINER DES FEUILLARDS METALLIQUES

Publication

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Application

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Priority

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Abstract (en)

[origin: WO02064276A1] A method and device for pre-adjusting the process variables for at least one actuating member of a mill train for milling metal strips with guaranteed values allotted thereto. Said guaranteed values which comprise required indications and tolerance ranges associated therewith for the quality features of the metal strip, are for example surface evenness of the strip and/or the strip contour and the strip profile. The tolerance areas of the required indications are taken into account for a predefinable number of metal strips so that an optimum setpoint value calculation of at least one processing variable can be performed for the predefined number of metal strips.

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