

Title (en)  
METHOD AND PALLET FOR THE PRODUCTION OF A PRECISE PRE-CAST CONCRETE PIECE

Title (de)  
VERFAHREN UND PALETTE ZUR HERSTELLUNG EINES PRÄZISEN BETONFERTIGTEILES

Title (fr)  
PROCEDE ET PALETTE POUR PRODUIRE UNE PIECE PREFABRIQUEE EN BETON PRECISE

Publication  
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Application  
**EP 02706697 A 20020108**

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Abstract (en)  
[origin: WO02065022B1] A method for the production of a precise pre-cast concrete piece, in particular in the form of a sleeper or plate for a fixed track for railed vehicles is disclosed. According to the invention, said method is characterised in that the pre-cast concrete piece is first produced as a blank in a form and then worked, at least in the functionally relevant regions, to the given dimensions.

IPC 8 full level  
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Citation (opposition)  
Opponent :  

- EP 0436859 A2 19910717 - WAYSS & FREYTAG AG [DE]
- DE 3931201 C1 19901122
- DE 4100191 C1 19920514
- DE 4203895 C2 19960829 - DYCKERHOFF & WIDMANN AG [DE]
- EP 0592695 A1 19940420 - WAYSS & FREYTAG AG [DE]
- US 4758393 A 19880719 - CAZENAVE CLAUDE [FR], et al

Cited by  
CN104960089A

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DOCDB simple family (publication)  
**WO 02065022 A1 20020822**; **WO 02065022 A9 20021212**; **WO 02065022 B1 20030320**; AT E272164 T1 20040815;  
AU 2002240897 A1 20020828; EP 1360397 A1 20031112; EP 1360397 B1 20040728; EP 1360397 B2 20091111

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