

Title (en)  
Printing unit

Title (de)  
Druckeinheit

Title (fr)  
Unité d'impression

Publication  
**EP 1361047 A3 20081029 (DE)**

Application  
**EP 03018190 A 20010917**

Priority  
• DE 10046373 A 20000920  
• DE 10046374 A 20000920  
• EP 01982105 A 20010917

Abstract (en)  
[origin: EP1524114A2] The unit has at least five cylinders with a first pair of forme and transfer cylinders and a second pair of forme and transfer cylinders. The transfer cylinders of both pairs interact with a satellite cylinder in a print-on position. At least one of the transfer cylinders has a set-up speed different from a production speed and null and the associated fore cylinder simultaneously has a set-up speed different from a production speed and null. The unit has at least five cylinders containing a first pair of first forme (01,09) and transfer (02,11) cylinders and a second pair of second forme and transfer cylinders. The transfer cylinders of both pairs interact with a satellite cylinder (24) in a print-on position. At least one of the transfer cylinders has a set-up speed different from a production speed and null and the associated fore cylinder simultaneously has a set-up speed different from a production speed and null.

IPC 8 full level  
**B41F 7/10** (2006.01); **B41F 7/02** (2006.01); **B41F 7/12** (2006.01); **B41F 13/004** (2006.01); **B41F 33/00** (2006.01)

CPC (source: EP US)  
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Citation (search report)  
• [A] DE 19739283 A1 19990311 - ROLAND MAN DRUCKMASCH [DE]  
• [A] EP 0906825 A2 19990407 - HEIDELBERGER DRUCKMASCH AG [DE]  
• [A] DE 19903869 A1 20000803 - SIEMENS AG [DE]  
• [A] BOSSE R: "DIGITALER DIREKTANTRIEB AN DRUCKMASHINEN", DRUCKSPIEGEL, DRUCKSPIEGEL VERLAGSGESELLSCHAFT, HEUSENSTAMM, DE, vol. 9, 1999, pages 53 - 56, XP000961981, ISSN: 0012-6500

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