

Title (en)  
Prestressed concrete units and method of manufacture

Title (de)  
Spannbetonfertigteile und Verfahren zur Herstellung

Title (fr)  
Eléments préfabriqués en béton précontraint et méthode de fabrication

Publication  
**EP 1362680 A3 20050427 (EN)**

Application  
**EP 03252950 A 20030512**

Priority  
GB 0211356 A 20020517

Abstract (en)  
[origin: EP1362680A2] This invention relates to prestressed concrete units, to a method of manufacture of prestressed concrete units and to a mould system for use in such a method. The invention provides a method of manufacturing a prestressed concrete unit using a mould system comprising an elongate mould containing at least one prestressed element and an elongate hopper having an aperture, comprising the steps of locating at least one reinforcing element in a substantially perpendicular orientation to said mould; filling the elongate mould with concrete to form a first portion of the unit; locating the hopper over said reinforcing element in a substantially perpendicular orientation with the mould; and filling the hopper with concrete such that the concrete flows through the aperture to contact the concrete of the first portion. <IMAGE>

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**B28B 23/18** (2013.01 - GB)

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• [XY] US 4953280 A 19900904 - KITZMILLER JAMES K [US]  
• [Y] US 2921354 A 19600119 - PANKEY WILLIAM O W, et al

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