

Title (en)

METHOD OF OPERATING A CASTING-ROLLING PLANT

Title (de)

VERFAHREN ZUM BETREIBEN EINER GIESSWALZANLAGE

Title (fr)

PROCEDE POUR FAIRE FONCTIONNER UNE INSTALLATION DE LAMINAGE ET DE COULEE EN CONTINU

Publication

**EP 1363750 B1 20040922 (DE)**

Application

**EP 02712795 A 20020220**

Priority

- DE 0200612 W 20020220
- DE 10109223 A 20010226

Abstract (en)

[origin: US2004034987A1] A casting-rolling plant and a method of operating a casting-rolling plant are disclosed. At least one slab production line (40, 50) and at least one mill train (4) as well as at least one slab feeding device (20) that is independent of the slab production line (40, 50) with respect to the production process are provided. In order to achieve a higher throughput in the production of strip material, the slab feeding device (20) takes over slab feed to the mill train (4) during a production break of the slab production line (40, 50) in accordance with logistic and/or manufacturing standards up to a maximum output possible.

IPC 1-7

**B21B 1/46**

IPC 8 full level

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CPC (source: EP US)

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Cited by

WO2006058771A1; DE102011008434A1; WO2012095250A1; EP3094425B1

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