

Title (en)

Detergent tablets

Title (de)

Waschmitteltabletten

Title (fr)

Tablettes détergentes

Publication

EP 1371721 A1 20031217 (EN)

Application

EP 03076742 A 20030604

Priority

- EP 03076742 A 20030604
- EP 02077269 A 20020611
- EP 02078247 A 20020807

Abstract (en)

Method of producing a cleaning tablet which has a plurality of discrete regions with differing compositions, characterised in that at least one first region of the tablet is a smooth region and at least one second region of the tablet is a solid region of compacted particulate material and wherein said method comprises the steps of (a) Preparation of a smooth first tablet; (b) Compression of the particulate material to form a second tablet of compacted particulate material; (c) Assembling the first tablet and the second tablet.

IPC 1-7

C11D 17/00; **C11D 1/83**

IPC 8 full level

C11D 1/835 (2006.01); **C11D 10/04** (2006.01); **C11D 17/00** (2006.01)

CPC (source: EP)

C11D 1/835 (2013.01); **C11D 10/04** (2013.01); **C11D 17/0073** (2013.01); **C11D 17/0078** (2013.01)

Citation (search report)

- [XDA] WO 0061717 A1 20001019 - PROCTER & GAMBLE [US], et al
- [XDA] WO 9924549 A1 19990520 - PROCTER & GAMBLE [US], et al
- [XA] WO 9906522 A1 19990211 - PROCTER & GAMBLE [US], et al
- [A] EP 1104805 A2 20010606 - PROCTER & GAMBLE [US]
- [A] WO 9927064 A1 19990603 - PROCTER & GAMBLE [US], et al

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EP1574563A1; EP1669438A1; EP1705240A1

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DOCDB simple family (publication)

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DOCDB simple family (application)

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