

Title (en)

METHOD FOR DISASSEMBLING OR ASSEMBLING THE MACHINE PARTS OF ROTARY TABLET PRESSES AND CORRESPONDING ROTARY TABLET PRESS

Title (de)

VERFAHREN ZUR DEMONTAGE ODER MONTAGE DER MASCHINENTEILE VON RUNDLAUF-TABLETTENPRESSEN UND RUNDLAUF-TABLETTENPRESSE

Title (fr)

PROCEDE DE DEMONTAGE OU DE MONTAGE DE PIECES MECANIQUES DE PASTILLEUSES A TABLE TOURNANTE ET PASTILLEUSE A TABLE TOURNANTE CORRESPONDANTE

Publication

**EP 1372943 B1 20081015 (DE)**

Application

**EP 02722220 A 20020314**

Priority

- DE 10113586 A 20010320
- EP 0202855 W 20020314

Abstract (en)

[origin: WO02074527A1] The invention relates to rotary tablet presses (100) comprising a rotatable tablet press kit which is formed from a die plate (21), an upper guiding ring (32) for the upper upper punch (25) and a lower guiding ring (27) for the lower punch (28). The invention also relates to a method for disassembling or assembling especially the kit (20). The individual disassembly or assembly steps are stored in a protocol and a pre-determined time interval is associated with each disassembly step. An automatic or manual release is required at the end of each disassembly step or process. Said release can only take place, at the earliest, once the corresponding time interval has elapsed. A lifting device for lifting or sinking the tablet press kit (20) can only be switched on once all of the preparatory disassembly steps have been carried out.

IPC 8 full level

**B30B 11/08** (2006.01); **B30B 15/00** (2006.01); **B30B 15/02** (2006.01); **B30B 15/26** (2006.01)

CPC (source: EP)

**B30B 11/08** (2013.01); **B30B 15/0023** (2013.01); **B30B 15/028** (2013.01); **B30B 15/26** (2013.01)

Cited by

CN104476796A

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

**WO 02074527 A1 20020926**; AT E411157 T1 20081015; DE 10113586 A1 20020926; DE 50212898 D1 20081127; EP 1372943 A1 20040102; EP 1372943 B1 20081015

DOCDB simple family (application)

**EP 0202855 W 20020314**; AT 02722220 T 20020314; DE 10113586 A 20010320; DE 50212898 T 20020314; EP 02722220 A 20020314