

Title (en)  
PROCESS FOR PREPARING A WATER-SOLUBLE THERMOFORMED CONTAINER

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES WASSERLÖSLICHEN WARMGEFORMTEN BEHÄLTERS

Title (fr)  
PROCEDE DE PREPARATION D'UN RECIPIENT THERMOFORME HYDROSOLUBLE

Publication  
**EP 1379433 B1 20060201 (EN)**

Application  
**EP 02720224 A 20020417**

Priority  
• GB 0201751 W 20020417  
• GB 0109667 A 20010420

Abstract (en)  
[origin: US2004172917A1] A process for preparing a water-soluble article comprising a water-soluble primary thermoformed component and a water-soluble secondary component attached thereto, which comprises placing the secondary component in the cavity of a thermoforming mould, thereafter placing a primary component in or over the thermoforming mould, forming the primary thermoformed component by thermoforming the primary component in the mould, and removing the article from the mould.

IPC 8 full level  
**B65B 11/50** (2006.01); **B65B 9/04** (2006.01); **B65B 47/02** (2006.01); **B65B 61/20** (2006.01); **B65D 65/46** (2006.01); **B65D 81/32** (2006.01); **C11D 17/04** (2006.01)

CPC (source: EP US)  
**B65B 9/04** (2013.01 - EP US); **B65B 11/50** (2013.01 - EP US); **B65B 47/02** (2013.01 - EP US); **B65B 61/202** (2013.01 - EP US); **B65D 81/32** (2013.01 - EP US); **C11D 17/042** (2013.01 - EP US)

Cited by  
US11192671B2

Designated contracting state (EPC)  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)  
**WO 02085707 A1 20021031**; AT E316904 T1 20060215; CA 2444730 A1 20021031; CA 2444730 C 20110201; DE 60209002 D1 20060504; DE 60209002 T2 20060928; EP 1379433 A1 20040114; EP 1379433 B1 20060201; ES 2256456 T3 20060716; GB 0109667 D0 20010613; GB 2374830 A 20021030; US 2004172917 A1 20040909

DOCDB simple family (application)  
**GB 0201751 W 20020417**; AT 02720224 T 20020417; CA 2444730 A 20020417; DE 60209002 T 20020417; EP 02720224 A 20020417; ES 02720224 T 20020417; GB 0109667 A 20010420; US 47542404 A 20040421