

Title (en)

Method for casting using a casting core, method for producing the core and core

Title (de)

Verfahren zur Herstellung eines Gussstückes unter Verwendung eines Giesskernes, Verfahren zur Herstellung des Kernes und Kern

Title (fr)

Procédé de moulage d'une pièce métallique dans un moule renfermant au moins un noyau de moulage, procédé de réalisation d'un noyau de moulage et noyau de moulage

Publication

**EP 1380369 B1 20100915 (FR)**

Application

**EP 03291651 A 20030703**

Priority

FR 0208691 A 20020710

Abstract (en)

[origin: EP1380369A1] Casting of metal component in mold enclosing at least one casting core consists of casting molten metal into the mold, removing the component after cooling and eliminating the core from the cast component. Core is produced in a material made up of a mixture of at least two water soluble salts corresponding to eutectic or close to eutectic composition and core is eliminated by dissolving in water. Independent claims are also included for the following: (a) a method for the production of the casting core; and (b) the casting core made from at least two water soluble salts.

IPC 8 full level

**B22C 9/10** (2006.01); **B22D 29/00** (2006.01)

CPC (source: EP)

**B22C 9/105** (2013.01); **B22D 29/002** (2013.01)

Cited by

WO2006010449A3; WO2007036563A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT RO SE SI SK TR

DOCDB simple family (publication)

**EP 1380369 A1 20040114**; **EP 1380369 B1 20100915**; AT E481192 T1 20101015; DE 60334179 D1 20101028; FR 2842129 A1 20040116; FR 2842129 B1 20050408

DOCDB simple family (application)

**EP 03291651 A 20030703**; AT 03291651 T 20030703; DE 60334179 T 20030703; FR 0208691 A 20020710