

Title (en)
METHOD AND DEVICE FOR THE PRODUCTION OF CONTINUOUS CASTING INPUT STOCK

Title (de)
VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON STRANGGUSS-VORMATERIAL

Title (fr)
PROCEDE ET DISPOSITIF POUR PRODUIRE UNE MATIERE DE BASE DE COULEE CONTINUE

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Abstract (en)
[origin: WO02085559A1] The invention relates to a method for producing continuous casting input stock, especially for rolling metal profiles, especially steel profiles. The inventive method is characterized in that strands are cast in an ingot profile or a cast profile in a continuous casting plant and said strands are re-formed underneath the mould (5) or inside or below the strand guide in the region of the still liquid core using one or several pairs of rollers consisting of profiled, preferably axially and or radially adjustable rollers (3, 3) associated with a pre-shaping unit to create preliminary profiles.(4) which are finish rolled in a finish rolling process to form profiles having predetermined final dimensions. The invention also relates to a device for carrying out said method.

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