

Title (en)  
Detergent tablets

Title (de)  
Waschmitteltabletten

Title (fr)  
Tablettes détergentes

Publication  
**EP 1382668 B1 20090812 (EN)**

Application  
**EP 03076744 A 20030604**

Priority  
• EP 03076744 A 20030604  
• EP 02077267 A 20020611

Abstract (en)  
[origin: EP1382668A1] A cleaning tablet which has a plurality of discrete regions with differing compositions, characterised in that at least one first region of the tablet is a compressed smooth region and at least one second region of the tablet is a solid region of compacted particulate material.

IPC 8 full level  
**C11D 17/00** (2006.01)

CPC (source: EP)  
**C11D 17/0078** (2013.01)

Cited by  
EP1705240A1; EP1845153A1; WO2014096259A1; WO2017207762A1; EP1466965A1; EP1466964A1; WO2015189371A1; WO2019180111A1; WO2021064068A1; WO2023194204A1; WO2013024021A1; WO2015001017A2; WO2019201793A1; WO2020114968A1; WO2020114965A1; EP3321360A2; WO2019081721A1; WO2019081724A1; WO2020188095A1; WO2013167581A1; EP3892708A1; WO2022043547A1; WO2022043563A1; WO2013041689A1; WO2013076269A1; WO2013131964A1; WO2015150457A1; WO2017064253A1; WO2024126154A1; WO2013092635A1; WO2015134729A1; WO2016079305A1; WO2023165950A1; WO2019084349A1; EP3702452A1; WO2020178102A1; EP3739029A1; WO2021037895A1; WO2021053127A1; US10959931B2; US11596587B2; WO2020002255A1; WO2020207944A1; WO2022171780A2; WO2023161182A1; WO2024002738A1; WO2012175401A2; WO2013007594A1; WO2013110766A1; WO2014183921A1; WO2022074037A2; EP4060036A1; WO2022194668A1; WO2011134809A1; WO2013001087A2; EP2840134A1; EP3543333A2; EP4026901A2; WO2024131880A2; WO2014207227A1; US9493731B2; EP3106508A1; EP3453757A1; WO2022194673A1; WO2022268885A1; WO2024121070A1; EP3309249A1; EP3613853A1; EP3872175A1; EP4071244A1; EP2832853A1; WO2015049370A1; EP3339436A1; EP3690037A1; EP3786269A1; EP3878960A1; WO2022189521A1; WO2012175708A2; WO2014207224A1; WO2015134737A1; WO2018011276A1; WO2018011277A1; EP3608403A2; US10760036B2; WO2021239818A1; EP3950941A2; EP4234664A1; WO2013120948A1; WO2013189972A2; WO2017064269A1; EP3611260A1; EP4324919A2

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT RO SE SI SK TR

DOCDB simple family (publication)  
**EP 1382668 A1 20040121; EP 1382668 B1 20090812**; AT E439422 T1 20090815; DE 60328746 D1 20090924; ES 2331788 T3 20100115

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