

Title (en)

Cold spraying method for MCrAlX coating

Title (de)

Kaltsprühverfahren zum Beschichten einer MCrAlX-Legierung

Title (fr)

Procédé de projection à froid pour fabriquer une couche de MCrAlX

Publication

**EP 1398394 A1 20040317 (EN)**

Application

**EP 03018287 A 20030812**

Priority

US 21794802 A 20020813

Abstract (en)

Coating a nickel or cobalt base superalloy substrate, comprises: providing a supersonic gas stream having solid-phase alloy particles and having a gas stream temperature to maintain the particles below their melting temperature; and impinging the solid-phase particles in the supersonic gas stream against the substrate to deposit overlay coating. Coating a nickel or cobalt base superalloy substrate, comprises: providing a supersonic gas stream having solid-phase MCrAlX alloy particles and having a gas stream temperature to maintain the particles below their melting temperature; and impinging the solid-phase particles in the supersonic gas stream against the substrate to deposit MCrAlX overlay coating. M : Ni, Co and/or Fe; X : element other than M, Cr or Al. An independent claim is also included for a coated gas turbine engine component, comprising a nickel or cobalt base superalloy substrate and an MCrAlX overlay coating sprayed on the substrate.

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IPC 8 full level

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CPC (source: EP)

**B05B 7/1486** (2013.01); **C23C 10/30** (2013.01); **C23C 24/04** (2013.01)

Citation (search report)

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