

Title (en)

Manufacturing method for a window-sill endcap

Title (de)

Verfahren zur Herstellung eines Fensterbankabschlusses

Title (fr)

Méthode de fabrication d'un embout latéral pour seuil de fenêtre

Publication

**EP 1416114 A3 20050202 (DE)**

Application

**EP 03024731 A 20031029**

Priority

DE 10250748 A 20021031

Abstract (en)

[origin: EP1416114A2] The method involves: (1) providing a simple metal profile having a rectangular base plate (4) with an outer web (1) and two inner webs (2,3), the part of base plate protruding beyond the innermost web defining the vertical section of the finished end cap; (2) cutting profile to length; (3) removing a first part (5) of the base plate along the outer web and removing a second part (6) along the innermost web so that the base plate becomes essentially L-shaped with an elongated free outer web section; and (4) bending the free outer web section to be secured to a front edge (8) defined by one of the arms of the L. The end cap has an essentially horizontal section connected to a front section extending essentially in a vertically downwards direction. Two webs extending along a lower edge of the horizontal section are used to locate the end of the window sill and optionally a seal, leaving sufficient space for the angled end of the sill.

IPC 1-7

**E06B 1/70**

IPC 8 full level

**E06B 1/70** (2006.01)

CPC (source: EP)

**E06B 1/705** (2013.01)

Citation (search report)

- [DA] DE 10052252 A1 20010726 - GUTMANN HERMANN WERKE GMBH [DE]
- [A] DE 1924973 U 19651007 - WALTER FRIEDRICH [DE]
- [A] DE 7317198 U

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**EP 1416114 A2 20040506; EP 1416114 A3 20050202; EP 1416114 B1 20070808**; AT E369477 T1 20070815; DE 10250748 A1 20040519; DE 10250748 B4 20061123; DE 50307860 D1 20070920

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