

Title (en)

Method for producing a cleaning tablet

Title (de)

Verfahren zur Herstellung einer Reinigungsmitteltablette

Title (fr)

Procédé de fabrication d'une tablette détergente

Publication

**EP 1418224 B1 20060104 (EN)**

Application

**EP 02079186 A 20021009**

Priority

EP 02079186 A 20021009

Abstract (en)

[origin: EP1418224A1] A method of producing a cleaning tablet comprising a smooth phase wherein the preparation of the smooth phase comprises the step of high-frequency cutting or jet cutting of a cleaning material.

IPC 8 full level

**C11D 17/00** (2006.01)

CPC (source: EP)

**C11D 17/0073** (2013.01)

Cited by

EP1705240A1; EP1705241A1; EP1746151A1; EP1669438A1; EP1746152A1; WO2014079690A1; US10959931B2; US11596587B2; CN108368457A; JP2018536745A; EP3444327A1; EP3387100A4; JP2020073687A; US10626350B2; US11268045B2; US11746304B2; EP1676904A1; DE102010051226A1; WO2012069895A1; US9493731B2

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**EP 1418224 A1 20040512; EP 1418224 B1 20060104**; AT E315077 T1 20060215; DE 60208493 D1 20060330; DE 60208493 T2 20060706; ES 2254602 T3 20060616

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