

Title (en)

METHOD FOR MANUFACTURING A BEAM FOR A STORAGE RACK AND ARRANGEMENT FOR BEAMS FOR STORAGE RACKS

Title (de)

METHODE FÜR DIE PRODUKTION EINES BALKENS FÜR EIN SPEICHERREGAL UND ANORDNUNG FÜR BALKEN FÜR SPEICHERREGALE

Title (fr)

PROCEDE DE FABRICATION DE POUTRELLE DESTINEE A UN CASIER DE STOCKAGE ET AGENCEMENT DE POUTRELLES DE CASIER DE STOCKAGE

Publication

**EP 1418829 A1 20040519 (EN)**

Application

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Priority

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Abstract (en)

[origin: WO03015579A1] Method for manufacturing a supporting beam (1) for a storage rack, where a beam section (2) is pressed flat (6, 7) at both ends and where hooks are provided for engagement with holes in uprights 810, 13) in the storage rack which are provided with rows of holes, and where each such pressed-flat end (7) and said angle side (8) are interconnected by discrete material portions, which form rivets, being pressed through the pressed-flat beam end (7) from the angle side (8). Arrangement for said supporting beam (1), where the plane surface (7) and the angle side (8) in mutual contact and are interconnected by discrete material portions (11), which form rivets, pressed through the plane surface (7) from the angle side (8).

IPC 1-7

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IPC 8 full level

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CPC (source: EP)

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