

Title (en)

METHOD AND DEVICE FOR REMOVING THE CORE OF WATER-SOLUBLE CASTING CORES

Title (de)

VERFAHREN UND VORRICHTUNG ZUM ENTKERNEN WASSERLÖSLICHER GIESSKERNE

Title (fr)

PROCEDE ET DISPOSITIF DE DENOYAUTAGE DE NOYAUX DE COULEE SOLUBLES DANS L'EAU

Publication

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Application

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Abstract (en)

[origin: WO03018224A2] The invention relates to a method for removing the core of water-soluble casting cores from sand. According to the invention, the casting cores are partially dissolved in a water-filled dissolving basin (I.5). A sand-permeable conveyor belt (1.10) provided with driver elements (I.II) for the discharge of sand conveys the cast parts (I.9) into a core-removing basin (I.8) where the sand is expelled by means of water jets from program-controllable movable water jet nozzles (I.I3). The removal of residual sand occurs through targeted movement in a water-filled residual sand removal basin (1.6). The used sand (12) thus arising in the basins (I.5, 1.6, I.8) is cleared out, cleaned in a sand washing device, dried and used for the production of a new casting core. The water thus arising is concentrated in a vaporization device and re-used as a secondary raw material. The distillate is made available once more for the system.

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