

Title (en)  
METHOD FOR THERMAL TREATMENT OF RAILS

Title (de)  
VERFAHREN ZUR THERMISCHEN BEHANDLUNG VON SCHIENEN

Title (fr)  
PROCEDE DE TRAITEMENT THERMIQUE DE RAILS

Publication  
**EP 1432835 A2 20040630 (DE)**

Application  
**EP 02777151 A 20020919**

Priority  
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Abstract (en)  
[origin: WO03028912A2] In order to obtain a fine-lamellar perlite structure in the edge region of the heads of rails (1), especially hot-rolled rails for carriageways or railways, by specific thermal treatment during cooling from the rolling heat without the formation of bainite, pre-cooling (12) occurs in order to achieve a core temperature of approximately 750 - 850 °C, and the temperature of the more intensively cooled edge region is raised by intermediate heating (13) to at least said core temperature and finally cooled (14)..

IPC 1-7  
**C21D 9/04; C21D 1/84**

IPC 8 full level  
**C21D 1/00** (2006.01); **C21D 1/18** (2006.01); **C21D 1/84** (2006.01); **C21D 9/04** (2006.01); **C21D 8/00** (2006.01); **C21D 11/00** (2006.01)

CPC (source: EP US)  
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