

Title (en)

Washing machine drum with ribs and process to produce such a washing machine drum

Title (de)

Waschmaschinentrommel mit Schöpfrippen und Verfahren zur Herstellung einer solchen Waschmaschinentrommel

Title (fr)

Tambour de machine à laver avec des nervures d'entraînement et procédé de production d'un tel tambour de machine à laver

Publication

**EP 1433889 B1 20061102 (DE)**

Application

**EP 03104223 A 20031117**

Priority

DE 10260023 A 20021219

Abstract (en)

[origin: EP1433889A1] The wall (1) of the clothes wash drum is indented at each of the lifter areas with a pair of ribs (141,142) to provide attachment for the preformed lifters (22,23) by spot welding. The lifters and ribs are provided with drain holes (21,11) and extend the full length of the drum.

IPC 8 full level

**D06F 37/06** (2006.01); **D06F 23/02** (2006.01); **D06F 37/04** (2006.01)

CPC (source: EP)

**D06F 37/04** (2013.01); **D06F 37/065** (2013.01)

Cited by

JP2015053946A; CN101979750A; JP2015054159A; EP4194601A4; WO2023184641A1; WO2008065690A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT RO SE SI SK TR

DOCDB simple family (publication)

**EP 1433889 A1 20040630**; **EP 1433889 B1 20061102**; AT E344346 T1 20061115; DE 10260023 B3 20040122; DE 50305561 D1 20061214; ES 2274174 T3 20070516

DOCDB simple family (application)

**EP 03104223 A 20031117**; AT 03104223 T 20031117; DE 10260023 A 20021219; DE 50305561 T 20031117; ES 03104223 T 20031117