

Title (en)

METHOD FOR PRODUCING SECURITY DOCUMENTS AND ITS PRODUCTS

Title (de)

VERFAHREN ZUR HERSTELLUNG VON WERTSCHRIFTEN UND DESSEN PRODUKTE

Title (fr)

PROCEDE POUR PRODUIRE DES DOCUMENTS DE SECURITE ET SES PRODUITS

Publication

**EP 1436461 A1 20040714 (EN)**

Application

**EP 02798014 A 20020912**

Priority

- IB 0203704 W 20020912
- IT MI20011914 A 20010913

Abstract (en)

[origin: WO03023140A1] A method for producing documents, securities, banknotes and the like with security elements, which consists in producing a sheet-like element inside which a security element is partially incorporated. The particularity of the invention is constituted by the fact that distinctive markings are provided on the security element directly before the step for incorporating the security element in the sheet-like element. The distinctive markings are arranged in register with at least one portion of said sheet-like element and can be differentiated for each document.

IPC 1-7

**D21H 23/24; D21H 21/42**

IPC 8 full level

**D21H 21/40** (2006.01); **D21H 21/42** (2006.01)

CPC (source: EP)

**D21H 21/40** (2013.01); **D21H 21/42** (2013.01)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR IE IT LI LU MC NL PT SE SK TR

DOCDB simple family (publication)

**WO 03023140 A1 20030320**; EP 1436461 A1 20040714; EP 2298989 A1 20110323; IT MI20011914 A0 20010913; IT MI20011914 A1 20030313

DOCDB simple family (application)

**IB 0203704 W 20020912**; EP 02798014 A 20020912; EP 10182097 A 20020912; IT MI20011914 A 20010913