

Title (en)

Method for producing mosaic panels for facings and pavements, plant for carrying out this method and panel obtained thereby

Title (de)

Verfahren zur Herstellung von Mosaikplatten für Verkleidungen und Bodenpflaster, Vorrichtung zur dessen Ausführung und dadurch erhaltene Platte

Title (fr)

Méthode pour produire un panneau mosaique pour revêtements et pavements, appareil pour sa exécution et panneau mosaique ainsi obtenu

Publication

EP 1445122 A1 20040811 (EN)

Application

EP 03425065 A 20030204

Priority

EP 03425065 A 20030204

Abstract (en)

The invention concerns a method for producing a mosaic panel for pavements and facings in which onto a support sheet (4) constituted by a film of non-adhesive plastic material there is dispensed, before the sheet is coupled with a grouping (2) of tesserae (2a), a distribution of hot glue such as to affect all the tesserae (2a) of the grouping (2). The glue exerts a relatively strong adhesive force on the sheet (4) and a weaker adhesive force on the tesserae (2a), in such a way that the connection between tesserae and sheet will resist the detachment stresses due to the weight of the tesserae that occur during the normal operations of handling the panel before it is installed, and also such that when the panel has been installed and the sheet (4) is removed, the glue remains attached to the sheet (4). The invention also relates to an apparatus for carrying out this method and the panels obtained thereby. <IMAGE>

IPC 1-7

B44C 3/12

IPC 8 full level

B44C 3/12 (2006.01)

CPC (source: EP)

B44C 3/12 (2013.01); **B44C 3/123** (2013.01); **B44C 3/126** (2013.01)

Citation (search report)

- [A] US 5252166 A 19931012 - KRAWCZYK MARGARET M [US]
- [A] US 5445696 A 19950829 - KRAWCZYK MARGARET M [US]
- [A] EP 1179439 A1 20020213 - BISAZZA SPA [IT]

Cited by

CN105904900A; FR2943371A1; EP1690699A1; CN113815294A; ITUD20090032A1; EP3023260A1; WO2008010247A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT SE SI SK TR

DOCDB simple family (publication)

EP 1445122 A1 20040811; EP 1445122 B1 20060111; AT E315484 T1 20060215; DE 60303186 D1 20060406; ES 2255664 T3 20060701

DOCDB simple family (application)

EP 03425065 A 20030204; AT 03425065 T 20030204; DE 60303186 T 20030204; ES 03425065 T 20030204