

Title (en)
Method for making tiles

Title (de)
Verfahren zur Herstellung von gelochten Fliesen

Title (fr)
Procédé de fabrication de carreaux

Publication
EP 1447190 A2 20040818 (EN)

Application
EP 03018023 A 20030807

Priority
IT MO20020234 A 20020812

Abstract (en)
A method for transferring granular material (3, 16, 17, 18), comprises preparing on a surface (1) layer means (3) of said granular material (3, 16, 17, 18) arranged for constituting at least a main part of the thickness (S) of a tile (4), compacting said layer means (3) on said surface (1), transferring said layer means (3) by vacuum means (8), said preparing comprising preparing layer means (3) with dimensions exceeding the perimeter of said tile (4); an apparatus for transferring granular material (3, 16, 17, 18), comprises distributing means suitable for preparing on a surface (1) layer means (3) of said granular material (3, 16, 17, 18) arranged for constituting at least a main part (S) of a tile (4), compacting means (5, 6, 10, 23) suitable for compacting said layer means (3) on said surface (1), transferring means (7, 8, 9, 10, 11) suitable for transferring said layer means (3) by vacuum means (8), said distributing means being suitable for preparing in said surface (1) said layer means (3) having dimensions exceeding the perimeter of said tile (4). <IMAGE>

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