

Title (en)

Device and method for charging a riveting module with blind break-mandrel rivets or hollow-core rivets

Title (de)

Vorrichtung und Verfahren zum Laden eines Nietmoduls mit Dornbruchblindnieten oder Hohnieten

Title (fr)

Dispositif et procédé pour charger un module de rivetage avec des rivets borgnes à mandrin cassable ou avec des rivets creux

Publication

EP 1454686 B1 20061004 (DE)

Application

EP 04009189 A 20010802

Priority

- DE 20013365 U 20000803
- EP 01962588 A 20010802

Abstract (en)

[origin: CA2415645A1] The invention relates to a device and to a method for charging a riveting module (10) that is vertically displaced between a lower placement position and an upper charge position with blind break-mandrel rivets (100) or hollow - core rivets that consist of a shank and a reusable mandrel. Said device comprises a rivet supply (22) and, in addition to the riveting module (10), a funnel (24) that receives the rivet (100) with its mandrel (110) oriented upward and that is displaced laterally between a position below the rivet supply (22) and a position below the riveting module (10) in the charge position.

IPC 8 full level

B21J 15/34 (2006.01)

CPC (source: EP US)

B21J 15/32 (2013.01 - EP US); **Y10T 29/53748** (2015.01 - EP US)

Designated contracting state (EPC)

DE ES FR GB IT SE

DOCDB simple family (publication)

DE 20013365 U1 20001130; CA 2415645 A1 20020214; CA 2415645 C 20080708; DE 50103783 D1 20041028; DE 50111168 D1 20061116; EP 1305126 A1 20030502; EP 1305126 B1 20040922; EP 1454686 A2 20040908; EP 1454686 A3 20050209; EP 1454686 B1 20061004; ES 2232654 T3 20050601; ES 2277168 T3 20070701; JP 2004505773 A 20040226; JP 3947104 B2 20070718; US 2004025314 A1 20040212; US 6905047 B2 20050614; WO 0211921 A1 20020214

DOCDB simple family (application)

DE 20013365 U 20000803; CA 2415645 A 20010802; DE 0102932 W 20010802; DE 50103783 T 20010802; DE 50111168 T 20010802; EP 01962588 A 20010802; EP 04009189 A 20010802; ES 01962588 T 20010802; ES 04009189 T 20010802; JP 2002517244 A 20010802; US 33251703 A 20030109