

Title (en)  
FEED OPENING ADJUSTMENT OF SEGMENTS FOR CONTINUOUS CASTING SYSTEMS

Title (de)  
MAULWEITENREGELUNG AN SEGMENTEN FÜR STRANGGIE ANLAGEN

Title (fr)  
REGLAGE D'OUVERTURE D'ENTREE DE SEGMENTS D'INSTALLATIONS DE COULEE CONTINUE

Publication  
**EP 1455976 A2 20040915 (DE)**

Application  
**EP 02804861 A 20021113**

Priority  
• DE 10162419 A 20011218  
• DE 10204064 A 20020131  
• EP 0212693 W 20021113

Abstract (en)  
[origin: WO03051558A2] The invention relates to a method for adjusting the feed opening of segments for continuous casting systems, especially position-controlled segments for slab and thin-slab continuous casting systems which comprise a strand guide (1) with segments (2) for a predetermined guidance of a cast strand using measuring and control signals. In order to provide an independent intelligent segment, the measuring and control signals are processed in at least one system unit (14) directly on the respective segment (2) and the set values are fed to the segment (2) by a superordinate control system (10) via a field bus (11), for example a profibus and a power supply (12). Actual values are returned to the control system (10) via the field bus (11) as the result of control or as a process status. The system units (14) present on the segment (2) are supplied with segment-specific data such as rigidity coefficients, roller diameter, control parameters, feed opening basic settings and adjustment quota. The invention also relates to a device for carrying out the method.

IPC 1-7  
**B22D 11/20**

IPC 8 full level  
**B22D 11/128** (2006.01); **B22D 11/20** (2006.01)

CPC (source: EP US)  
**B22D 11/20** (2013.01 - EP US)

Citation (search report)  
See references of WO 03051558A2

Cited by  
CN102233415A

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR IE IT LI LU MC NL PT SE SK TR

DOCDB simple family (publication)  
**WO 03051558 A2 20030626; WO 03051558 A3 20040129**; AT E301519 T1 20050815; AU 2002356591 A1 20030630; AU 2002356591 A8 20030630; CA 2469641 A1 20030626; CA 2469641 C 20110215; CN 1287933 C 20061206; CN 1620346 A 20050525; EP 1455976 A2 20040915; EP 1455976 B1 20050810; EP 1455976 B2 20090211; ES 2246428 T3 20060216; ES 2246428 T5 20090519; JP 2005511320 A 20050428; JP 4953554 B2 20120613; RU 2004121989 A 20050610; RU 2283204 C2 20060910; TW 200301168 A 20030701; TW I253360 B 20060421; US 2005045304 A1 20050303

DOCDB simple family (application)  
**EP 0212693 W 20021113**; AT 02804861 T 20021113; AU 2002356591 A 20021113; CA 2469641 A 20021113; CN 02825350 A 20021113; EP 02804861 A 20021113; ES 02804861 T 20021113; JP 2003552473 A 20021113; RU 2004121989 A 20021113; TW 91132003 A 20021028; US 49741004 A 20040602