

Title (en)
METHOD AND DEVICE FOR FORMING GROUPS OF FLAT ARTICLES

Title (de)
VERFAHREN UND VORRICHTUNG ZUR BILDUNG VON GRUPPEN VON FLACHEN GEGENSTÄNDEN

Title (fr)
PROCEDE ET DISPOSITIF POUR FORMER DES GROUPES D'OBJETS PLATS

Publication
EP 1456106 A1 20040915 (DE)

Application
EP 02754097 A 20020828

Priority
• CH 0200469 W 20020828
• CH 23492001 A 20011221

Abstract (en)
[origin: WO03053831A1] The invention relates to a method for forming groups (2) from flat articles (11 to 14), conveyed in a plurality of conveying flows (1.1 to 1.4), by combining the conveying flows (1.1 to 1.4) to a group flow in which a plurality of imbricated flows with identical distances of the overlaps are superimposed and in which the leading edge zones of the articles (11 to 14) of the superimposed imbricated flows are aligned with one another in the direction of conveyance. Groups (2) of articles (11 to 14) are separated from the top end of the group flow by jamming and accelerating the inter-aligned leading edge zones. The conveying flows (1.1 to 1.4) are superimposed in at least one combination site while the articles (11 to 14) in all combining and superimposed flows are interaligned in parallel and at an angle to the direction of conveyance, have the same distances to one another and are transported at the same speed. Projections of the combining and superimposed flows (1.1 to 1.4) extend in parallel or coincide in a plane parallel to the parallel orientation of the articles (11 to 14). The projections of the combining flows (1.1 to 1.4) converge at an acute angle to a plane transverse to the parallel alignment of the articles (11 to 14). The combining flows (1.1 to 1.4) are synchronized in such a manner that, when the flows are superimposed, leading edge zones of the articles (11 to 14) are substantially aligned with one another.

IPC 1-7
B65H 39/06; **B65H 29/66**

IPC 8 full level
B65H 5/24 (2006.01); **B65H 33/00** (2006.01); **B65H 39/06** (2006.01)

CPC (source: EP US)
B65H 29/6681 (2013.01 - EP US); **B65H 39/06** (2013.01 - EP US); **B65H 2301/435** (2013.01 - EP US); **B65H 2301/44472** (2013.01 - EP US); **B65H 2301/4451** (2013.01 - EP US)

Citation (search report)
See references of WO 03053831A1

Cited by
DE202013104806U1; EP2230203A2; WO2008089586A1

Designated contracting state (EPC)
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR IE IT LI LU MC NL PT SE SK TR

DOCDB simple family (publication)
WO 03053831 A1 20030703; AT E342219 T1 20061115; AU 2002322957 A1 20030709; AU 2002322957 B2 20080626; CA 2471025 A1 20030703; CA 2471025 C 20091027; DE 50208440 D1 20061123; DK 1456106 T3 20070212; EP 1456106 A1 20040915; EP 1456106 B1 20061011; ES 2272751 T3 20070501; JP 2005512919 A 20050512; JP 3999202 B2 20071031; PL 206156 B1 20100730; PL 369508 A1 20050418; RU 2004118849 A 20050810; RU 2305060 C2 20070827; US 2005035521 A1 20050217; US 7431280 B2 20081007

DOCDB simple family (application)
CH 0200469 W 20020828; AT 02754097 T 20020828; AU 2002322957 A 20020828; CA 2471025 A 20020828; DE 50208440 T 20020828; DK 02754097 T 20020828; EP 02754097 A 20020828; ES 02754097 T 20020828; JP 2003554555 A 20020828; PL 36950802 A 20020828; RU 2004118849 A 20020828; US 49913504 A 20040719