

Title (en)

Progressive die for punching press

Title (de)

Folgeverbundwerkzeug

Title (fr)

Outil à suivre pour presse d'emboutissage

Publication

**EP 1457275 B1 20060712 (DE)**

Application

**EP 03015765 A 20030710**

Priority

DE 10311174 A 20030312

Abstract (en)

[origin: EP1457275A1] The die unit (1) with an upper part (6) and a lower part (7) produces structured metal foil (3) with at least two overlapping structures. It has at least three spatially separate working regions: a stamping region to remove foil material from certain positions of the foil (4), a primary shaping region (5) to apply the primary corrugated structure, and a secondary one to impose the secondary structure on the first structure.

IPC 8 full level

**B21D 13/02** (2006.01); **B21D 31/04** (2006.01)

CPC (source: EP)

**B21D 13/02** (2013.01); **B21D 31/043** (2013.01)

Citation (examination)

GB 1301667 A 19730104

Cited by

CN103537539A; DE102004045106A1; CN115446175A; GB2441983A; CN113751586A; EP3967512A1; US11524476B2; US7871576B2; DE102008057019A1; WO2006027008A1

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**EP 1457275 A1 20040915; EP 1457275 B1 20060712**; AT E332770 T1 20060815; DE 10311174 A1 20040923; DE 50304208 D1 20060824

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