

Title (en)

METHOD AND DEVICE FOR CHANGING THE ROLLS OF A TUBE WELDING STAND

Title (de)

VERFAHREN UND VORRICHTUNG ZUM WECHSELN DER WALZEN IN EINEM ROHRSCHEISSGERÜST

Title (fr)

PROCEDE ET DISPOSITIF POUR REMPLACER LES CYLINDRES D'UNE STRUCTURE DE SOUDAGE DE TUBES

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Application

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Abstract (en)

[origin: WO03047783A1] The invention relates to a method for changing sets of rolls consisting of top rolls, lateral rolls, and a bottom roll, and mounted in chocks of a welding stand of a continuously operating longitudinal tube welding machine. The inventive method enables the rolls to be changed faster, using less appliances. Said method comprises the following steps: the top rolls are lifted; a dismantling/transport means is placed beneath the top rolls; the top rolls are lowered onto the dismantling/transport means and deposited on the same; and, once the top rolls have been removed, the dismantling/transport means is laterally withdrawn.

IPC 8 full level

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