

Title (en)

COOKING DEVICE MUFFLE AND A METHOD FOR THE PRODUCTION OF A COOKING DEVICE MUFFLE

Title (de)

GARGERÄTEMUFFEL SOWIE VERFAHREN ZUR HERSTELLUNG EINER GARGERÄTEMUFFEL

Title (fr)

MOUFLE D'APPAREIL DE CUISSON ET SON PROCEDE DE PRODUCTION

Publication

**EP 1459013 A1 20040922 (DE)**

Application

**EP 02781337 A 20021128**

Priority

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Abstract (en)

[origin: WO03054449A1] Cooking devices with a muffle where the inner side thereof is laminated with an enamel layer (21) are known in prior art. Said muffles comprise at least two sheet metal ends (5, 7) which are connected together by means of welding (13). A first sheet metal end (7) arranged on the inner side (7) covers a second sheet end (5) arranged on the outer side and forms a step-type transition between the sheet parts (5, 7) with the front surface of the sheet edge (14) thereof. According to the invention, in order to prevent uneven edges in the enamel layer (21) in the region of the step-type transition, the inner side of the first sheet end (7) is flattened in a wedge-shaped manner in the direction of the front side of the sheet edge (14).

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**F24C 15/08**

IPC 8 full level

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CPC (source: EP US)

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Citation (search report)

See references of WO 03054449A1

Cited by

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